

SaniServ®

 An AFFINIS GROUP Company

“Reliability from the team that Serves the Best”



Pressurized Frozen Beverage Dispenser
Model A7081HEP

Operation Manual

SaniServ P.O. Box 1089 Mooresville, Indiana 46158

Distributor Name: _____

Address: _____

Phone: _____

Date of Installation: _____

Model Number: _____

Serial Number: _____

Installer/Service Technician: _____

SERVICE: Always contact your SaniServ dealer or distributor for service questions or service agency referral. If your SaniServ dealer or distributor cannot satisfy your service requirements, he is authorized to contact the factory for resolution.

Note: It is the Owner's responsibility to maintain the Service Record located on the inside rear cover of this manual. An accurate record of service performed can greatly expedite troubleshooting of problems and significantly reduce repair costs.

PARTS: Always order parts from your SaniServ dealer or distributor. When ordering replacement parts, specify the part numbers, give the description of the part, the model number and the serial number of the machine.

WARRANTY: Remove the Check Test Start (CTS) form and fill it out in its entirety. Return the original (white) copy to SaniServ. The Dealer/Distributor retains the second (yellow) copy and the Owner/Operator retains the third (pink) copy.

The Manufacturer's Limited Warranty is printed on the reverse side of the Owner/Operator copy.

IMPORTANT

TO VALIDATE THE WARRANTY, THE CTS FORM MUST BE COMPLETED AND RETURNED TO THE FACTORY WITHIN 30 DAYS OF INSTALLATION.

Note: The Check Test Start function must be performed by a qualified technician.

Introduction

This manual provides a description of the SaniServ Pressurized Frozen Beverage Dispenser. It has been prepared to assist in the training of personnel on the proper installation, operation, and maintenance of the machines.

Read and fully understand the instructions in this manual before attempting to install, operate, or perform routine maintenance on the machines.

Initially, the following sections of the manual must be performed in sequence:

1. Installation
2. Installer's Preoperational Check
3. Initial Start-up Preparation
4. Operation
5. Disassembly & Cleaning
6. Assembly & Lubrication

Installation

1. Install the legs using the instructions on the shipping carton.

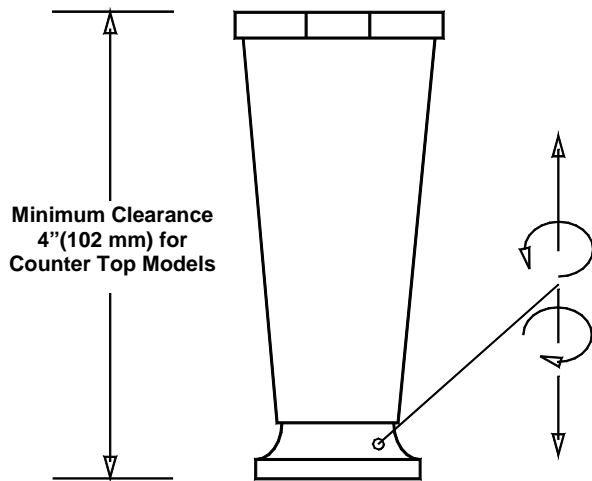
2. Place the machine in the desired location and level the unit by turning the bottom part of each leg clockwise or counterclockwise (Fig. 2). The machine **MUST** be level to operate properly.

THESE UNITS MUST NOT BE OPERATED WITHOUT



WARNING

THE LEGS INSTALLED UNLESS THE MACHINE IS SUPPLIED WITH A COUNTERTOP MOUNTING PAD OR SEALED TO THE COUNTERTOP.



**Fig. 2
Leg Installation**

mm) clearance maintained at of the machine ventilation.

3. A minimum 6" (152 mm) must be the rear and sides for adequate

IMPORTANT

4. Electrical and refrigeration specifications are located on the data plate on the rear panel of the machine. Consult local authorities for information regarding plumbing and electrical codes in your area.

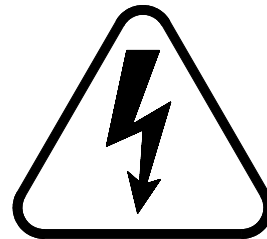
Insure that the unit is in the off position and plug it into a 115 volt, 15 amp or 20 amp receptacle.

Note: All SaniServ machines should have their own dedicated circuits to prevent low voltage conditions caused by other operating equipment.



WARNING

FAILURE TO PROVIDE FOR PROPER EARTH GROUND ACCORDING TO LOCAL ELECTRICAL CODES COULD RESULT IN SERIOUS ELECTRICAL SHOCK OR DEATH. DO NOT USE EXTENSION CORDS. INSTALL THE PROPER SIZE WIRE FOR THE REQUIRED MACHINE AMPS. BE CERTAIN TO OBSERVE LOCAL CODES IN SELECTING WIRE OR CORD SIZE AND TYPE.



DO NOT TURN MACHINE ON UNTIL THE INSTALLER'S PRE-OPERATIONAL CHECK SECTION IS COMPLETE.

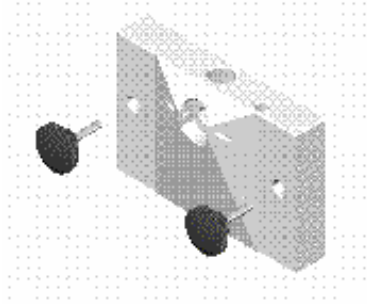
Installer's Preoperational Check

THE FOLLOWING ITEMS MUST BE PERFORMED BEFORE ATTEMPTING TO OPERATE THE EQUIPMENT:



WARNING! HAZARDOUS MOVING PARTS. DO NOT WEAR LOOSE FITTING CLOTHING. KEEP HANDS, HAIR, AND CLOTHING AWAY FROM MOVING INTERNAL PARTS.

1. Remove the front plate (Fig. 1) by turning the black plastic knobs in a counterclockwise direction. After removing the knobs, pull the front plate off the studs. Then grasp the front of the dasher assembly (Fig.3) and remove it from the dispenser by pulling it out slowly and straight so the scraper blades are not damaged.



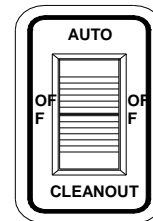
**Fig. 1
Front Plate**



WARNING

BEFORE PROCEEDING TO STEP 2, BE CERTAIN THAT THE DASHER HAS BEEN REMOVED

2. Set the Auto/Clean switch (Fig. 2) to the "AUTO" position. Doing so allows the compressor and dasher motor to start. Check to see that the refrigeration system is operating by feeling the inside of the freezing cylinder. **It should turn cold**



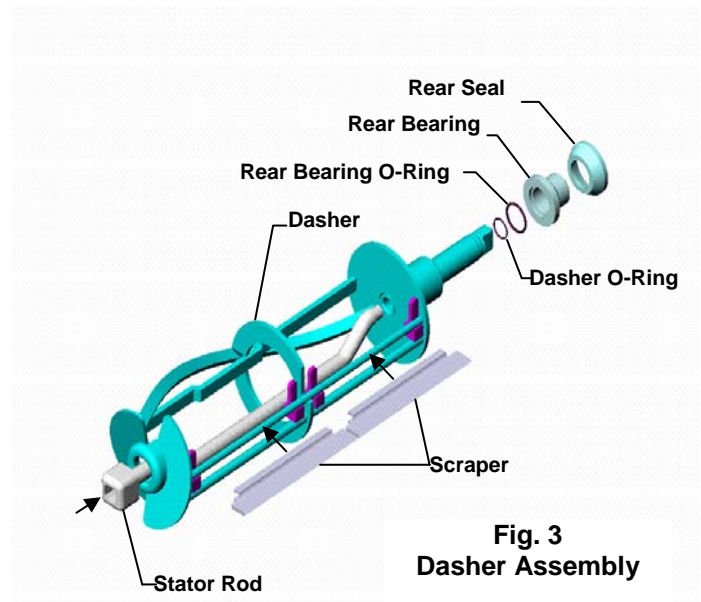
**Fig. 2
Auto/Clean Switch**



CAUTION

UNDER NO CIRCUMSTANCES SHOULD THE UNIT BE OPERATED IN THE "AUTO" POSITION FOR MORE THAN THREE MINUTES WITH EMPTY FREEZING CYLINDERS . DOING SO WILL RESULT IN DAMAGE TO THE MACHINE

- within one minute.**
3. Set the Auto/Clean switch to the "OFF" position.
 4. Install the **Dasher Assembly** (Fig. 3) inserting it in the freezing cylinder and pushing toward the rear of the cylinder while rotating the assembly until it seats into the drive at the rear of the cylinder.
 5. Install **Front Plate Assembly** and secure with the black knobs (Fig. 1).



**Fig. 3
Dasher Assembly**

Initial Startup Preparation

1. Connect the regulator to an approved CO2 cylinder and connect to the CO2 port on the "smart coupler".
2. Turn the "smart coupler" to the "OFF" position.
3. Set the CO2 regulator to 12-13 psig.
4. Prepare a 5 gallon container of brewery approved beer line cleaning solution and connect to the "smart coupler".
5. Turn the coupler lever to the "CLEAN" position.
6. Fill the freezing cylinder until the amber light goes out.
7. Lift up on the Pressure Relief Plug (Fig. 4) to vent air from the freezing cylinder. When solution discharges from the bottom of the Pressure Relief Plug, close by pushing downward on the plug.
8. When the amber light goes out again, turn the "Auto/Cleanout" switch to the "CLEAN" position and allow the machine to run for approximately 3 minutes.
9. Turn the machine to "OFF" and drain cleaning solution by opening spigot and Pressure Relief Plug. Close plunger and plug when machine is drained.
10. Repeat steps 4 through 9 using fresh potable water and drain.

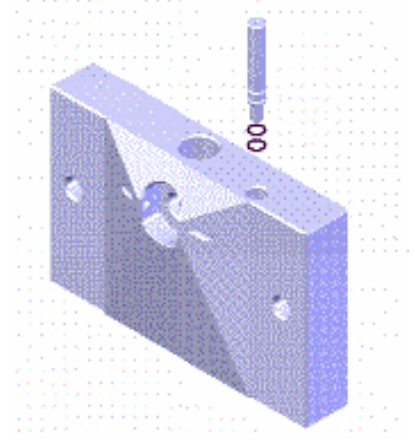


Fig. 4
Pressure Relief Plug

Operation

1. With machine in "OFF" position, connect keg of product and fill cylinder until amber light goes off.
2. Allow any foam to settle and vent barrel by lifting up on the pressure relief plug. Close Pressure Relief Plug.
3. Turn "Auto/Cleanout" to the "AUTO" position.
4. When the machine cycles off, draw a sample of product and check for proper consistency. Repeat this step two times.
5. If the product is too soft or too stiff, refer to the section on consistency adjustment.

Disassembly and Cleaning

CONSULT YOUR LOCAL HEALTH AGENCY FOR LOCAL CLEANING AND SANITIZING REQUIREMENTS.

This unit does not come pre-sanitized from the factory. Before serving product, the dispenser must be disassembled, cleaned, lubricated, and sanitized. Please be aware that these instructions are general guidelines. Cleaning and sanitizing procedures must conform to local Health Authority requirements.

Emptying Machine

Prior to the disassembly and cleaning of parts, the machine must be emptied of product. Use the following Procedures. If this is first time operation, disregard these steps.

1. Set the Auto/Clean switch to the "**CLEANOUT**" position and dispense all product from the freezing cylinder by pulling downward on the spigot handle to empty the machine.
2. Set the Auto/Clean switch to the "**OFF**" (center) position. Close the spigot handle before proceeding to cleaning.

DO NOT INSERT ANY OBJECTS OR TOOLS FRONT PLATE DISPENSING HOLE WHILE THE MACHINE IS RUNNING. DAMAGE TO THE MACHINE OR PERSONAL INJURY MAY RESULT

CAUTION

DO NOT USE ANY TOOLS OR SHARP OBJECTS TO REMOVE ANY O-RINGS FROM THIS MACHINE. SHARP OBJECTS WILL DAMAGE THE O-RINGS.

Disassembly and Cleaning Procedure

1. Turn lever on "Smart Coupler" to the "OFF" position. Untap barrel and connect the 5 gallon cleaning canister filled with fresh cool water.
2. Place Auto/Clean switch in "CLEAN" position.
3. Turn the lever on the "Smart Coupler" to the "CLEAN" position.
4. Draw off and discard the frozen contents of the freezing cylinder.
5. Place the Auto/Clean switch in the "OFF" position.
6. Draw off the liquid contents of the freezing cylinder with the relief valve in the upward (open) position to aid in draining of the cylinder.
7. Untap canister and remove any residual pressure in the cylinder by opening the spigot.
8. **BE SURE THE AUTO/CLEAN SWITCH IS IN THE "OFF" POSITION PRIOR TO REMOVING THE FRONT PLATE AND DASHER ASSEMBLIES.**
9. Remove the front plate (Fig. 6) by turning the black plastic knobs in a counterclockwise direction. Disassemble the front plate in the following manner:
 - a. Remove the faspin and spigot handle.
 - b. Remove the front plate o-ring.
 - c. With the spigot handle removed, push the spigot plunger out the top of the front plate and remove all lubricant from the spigot plunger.
 - d. Remove the three o-rings from the spigot plunger (Fig. 7) by grasping the part with one hand and with a dry cloth in the other hand, squeeze the o-ring upward. When a loop is formed, grasp the o-ring with the other hand and roll it out of its groove and off the spigot plunger .
 - e. Remove pressure relief plug and remove the two O-rings from the plug.
9. Remove the dasher assembly (Fig. 8) being careful not to damage the scraper blades, then disassemble in the following manner:
 - a. Remove the rear seal assembly
 - b. Remove the stator rod from the dasher.
 - c. Remove the blades from the dasher by first rotating blade upward and then unsnapping one end from the support rod (see Fig. 9).
 - d. Remove o-ring from the rear of the dasher.
 - e. Separate the GREY rubber rear seal from the rear bearing and remove the rear bearing O-ring.

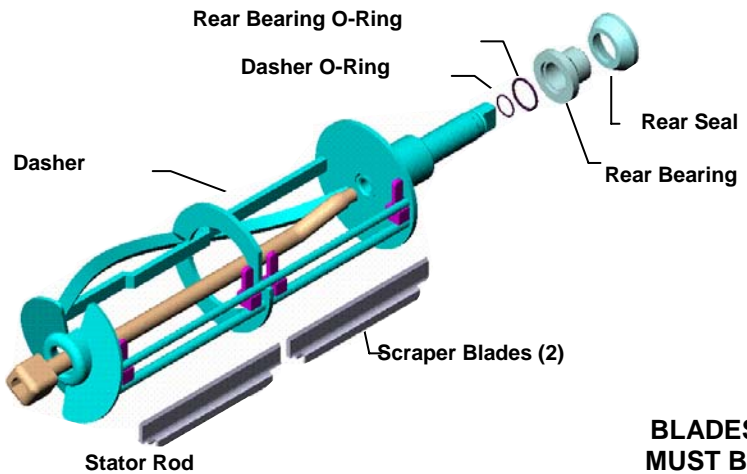
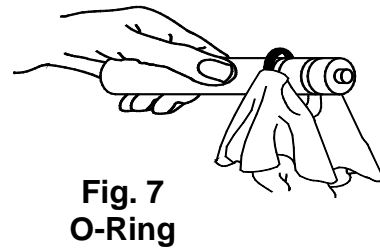
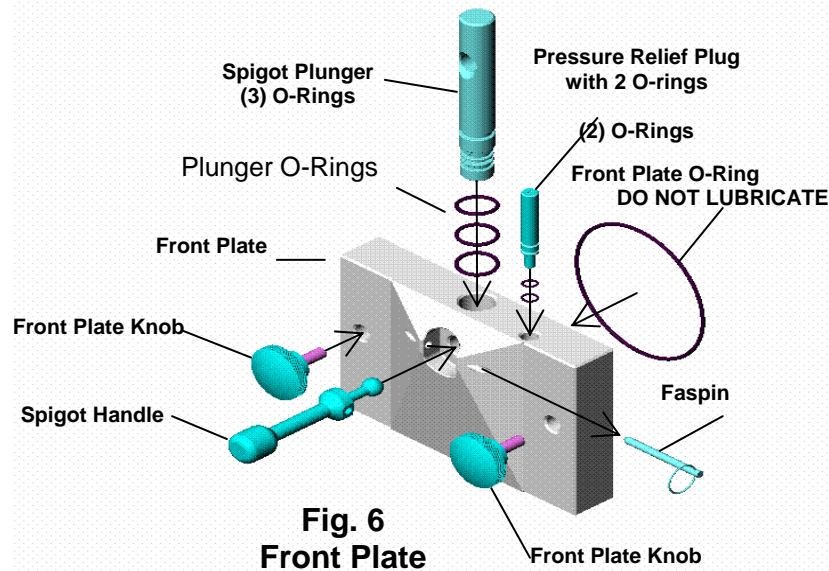
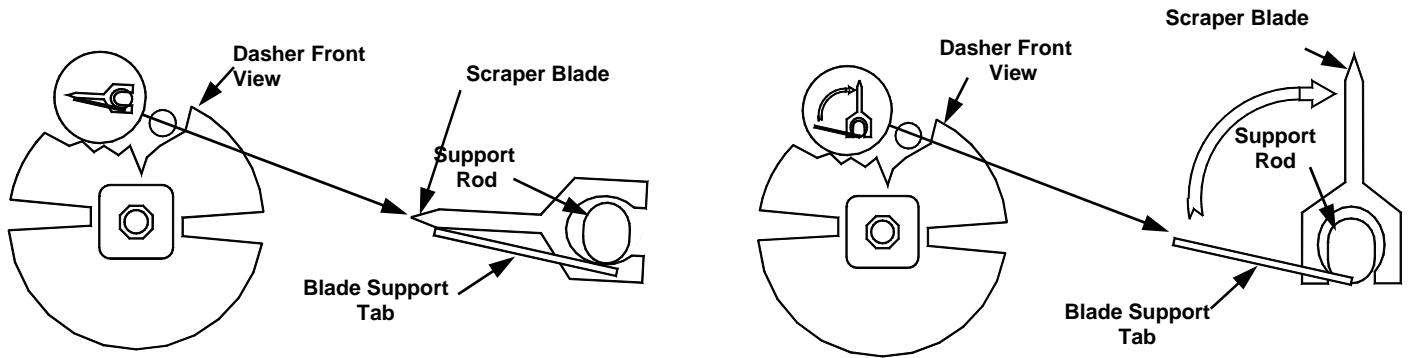
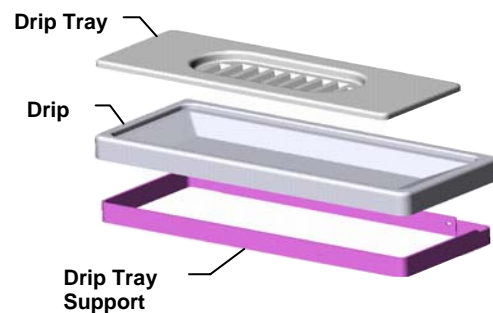


Fig. 8

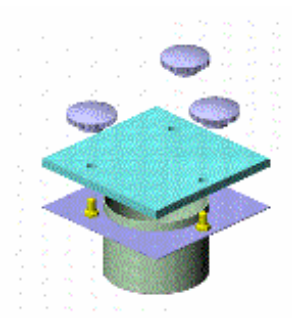


**Fig. 9
Scraper Blade Removal**

10. Remove the drip tray insert and drip tray (Fig. 10).
11. Remove the top cover of the machine by removing the phillips head screw in the back of the top cover Turn the three knobs on the expansion chamber (Fig. 11) counter-clockwise and remove the chamber top.
12. Place all parts in a three partition sink filled with the following solutions:
 - a. In the first partition, a solution of water and anti-bacterial dishwashing detergent.
 - b. In the second partition, clear rinse water.
 - c. In the third partition, sanitizing rinse solution equivalent to 200 parts per million (PPM) Chlorine residual.
13. Pour a portion of the detergent solution in the expansion chamber and clean the chamber and freezing chamber with the brush provided.
14. Place all removable items in the sink and clean all holes and ports with brushes.
15. Rinse the parts in the clear rinse water and place them in the sanitizing solution for at least three minutes and then allow them to air dry before assembly and lubrication.



**Fig. 10
Drip Tray Assembly**



**Fig. 11
Expansion Chamber**

Assembly and Lubrication

Use a food grade lubricant ONLY. Sanigel (SaniServ part number 188490) is recommended and is available from the factory or your local authorized SaniServ dealer or distributor.

1. Lubricate and assemble the dasher assembly in the following manner:

- a. Apply a generous amount of lubricant to the shoulder of the dasher and the area of the shaft where the white plastic portion of the assembled rear seal contacts the shaft (Fig. 12). This is easily performed by running a 1/4" (6 mm) bead of lubricant around the shoulder of the dasher.
- b. Lubricate the two areas of the stator rod (Fig. 12) and slide the stator rod into the dasher (Fig. 13). Make certain that the end of the stator rod is inserted into the hole at the rear of the dasher.

- c. Install the o-ring on the rear of the dasher shaft.
DO NOT LUBRICATE DASHER O-RINGS

- d. Assemble and install the rear seal with the rubber portion toward the rear of the freezing cylinder as indicated in Fig. 13.

DO NOT LUBRICATE THE RUBBER PORTION OF



CAUTION

THE REAR SEAL. LUBRICATION ON THE REAR SEAL WILL DAMAGE THE MACHINE.

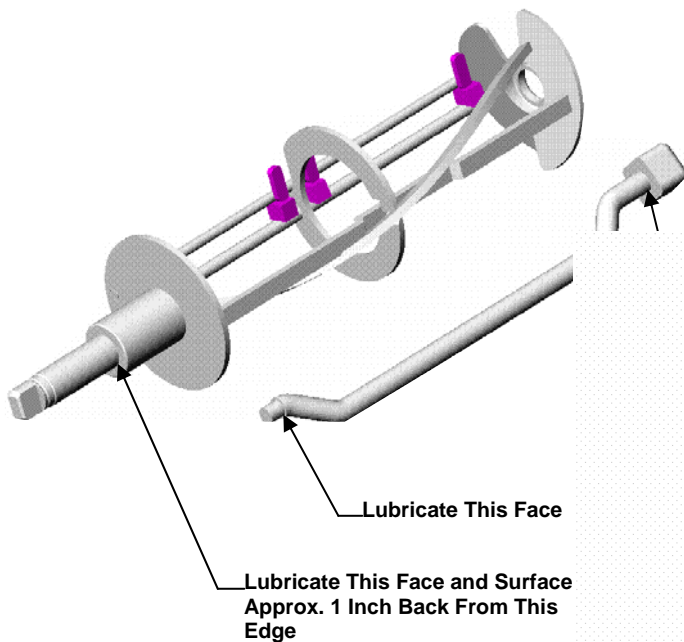
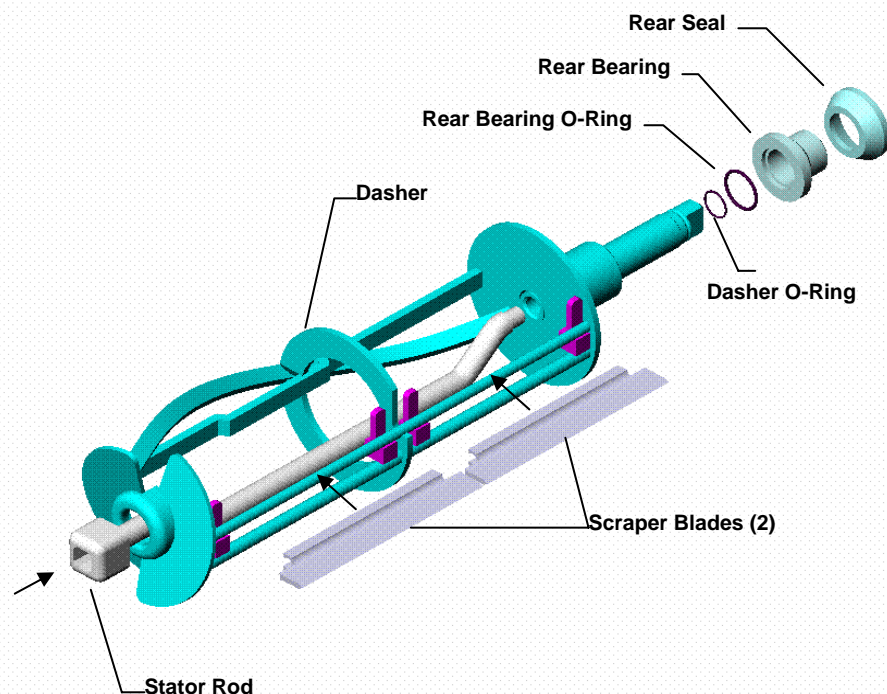


Fig. 12
Stator Rod
and
Dasher Lubrication



- e. Install the scraper blades onto the dasher assembly by holding the blades perpendicular to the tabs (Fig. 14) and then snapping them over the flat area of the support rod. Then rotate the blades downward in a counterclockwise direction as viewed from the front of the dasher (Fig. 15). **BE CERTAIN THAT THE SCRAPER BLADES REST UPON THE DASHER TABS.**

Note: Reverse the blades at each cleaning to maintain sharpness. In addition, the blades are equipped with a wear mark (Fig. 16). When the blade is worn to this wear mark, it must be replaced.

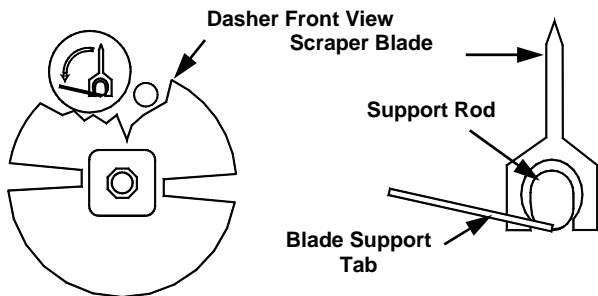


Fig. 14
Scraper Blade Installation

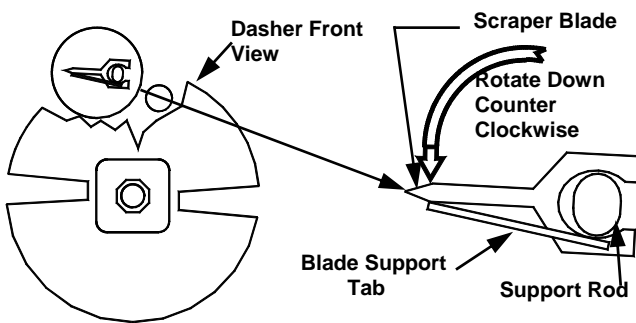


Fig. 15
Scraper Blade Installation

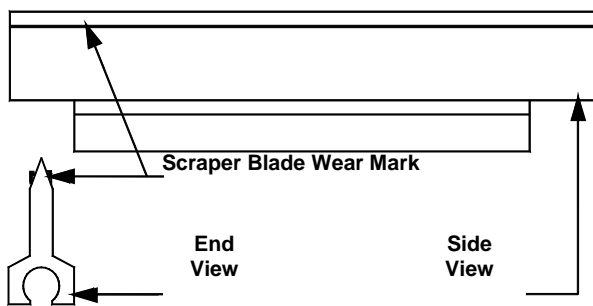


Fig. 16
Scraper Blade Wear Mark

- f. Insert the dasher assembly into the freezing cylinder as far as possible (Fig. 17) being careful not to damage the scraper blades. Damage will occur to the scraper blades and the dispenser will not operate properly if the scraper blades are installed facing in a clockwise direction (Fig. 18).

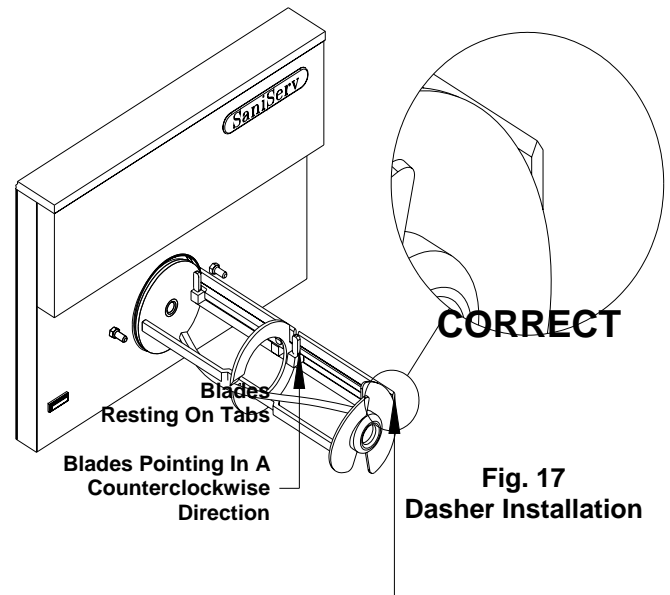


Fig. 17
Dasher Installation

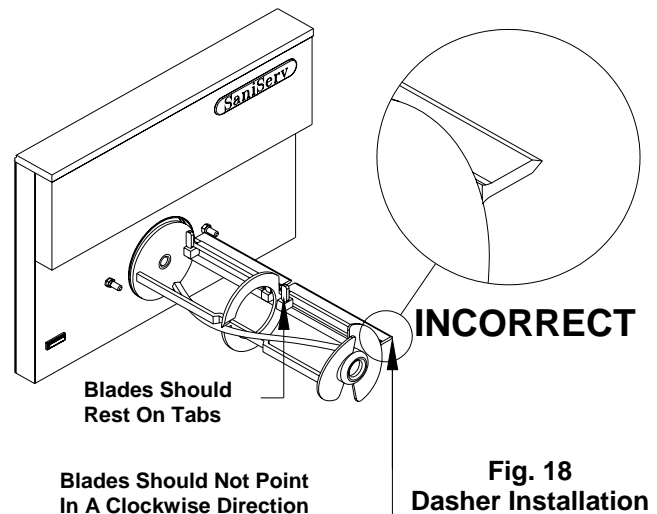


Fig. 18
Dasher Installation

Note: The stator rod has been deleted from Fig. 17 and Fig. 18 for clarity only. The stator rod must be installed for proper machine operation.

- g. While maintaining force against the dasher, rotate it slowly until the tongue of the dasher engages the groove in the drive system at the rear of the cylinder. The outer most portion of the dasher should be recessed approximately 1/4" (6 mm) to 3/8" (10 mm) inside the freezing cylinder. No part of the dasher should extend outside the cylinder. Scraper blades should be visible, extending approximately 1/8" (3 mm) beyond the dasher (Fig. 19).

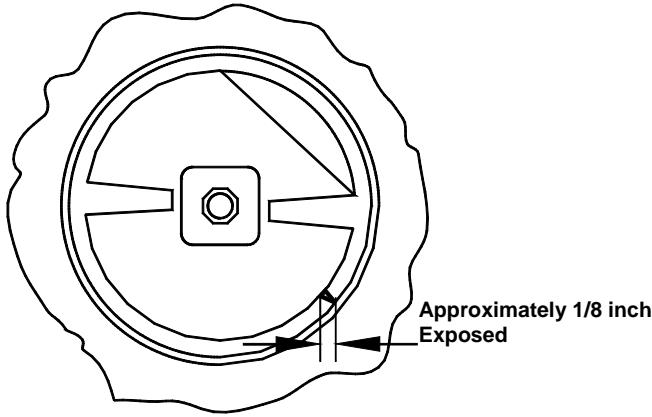


Fig. 19
Dasher with Blade (Front View)

2. Lubricate and assemble the front plate assembly in the following manner:

- a. Install the three o-rings on the spigot plunger AND two O-rings on the Pressure Relief Plug by rolling them onto the plunger. Seat the o-rings in the grooves. Be certain that they are not twisted. Smooth the lubricant into the grooves and over the sides of the plunger and Pressure Relief Plug assemblies (Fig. 21).
- b. Slide the lubricated spigot plunger and Pressure Relief Plug into the front plate (Fig. 20) making certain that the spigot handle slot is aligned to the front.
- c. Insert the spigot handle and secure with the faspin.
- d. Install the front plate o-ring.

DO NOT LUBRICATE THE FRONT PLATE O-RING

- e. Secure the front plate assembly with the two plastic knobs. Simultaneously, turn the knobs in a clockwise direction. Tighten the knobs evenly. **DO NOT** tighten one knob all the way down and then the other. Doing so may result in front plate breakage. Only moderate force is required. **DO NOT** over tighten. Close the spigot plunger.

5. Install the drip tray and drip tray insert .

Fig. 20
Front Plate Assembly

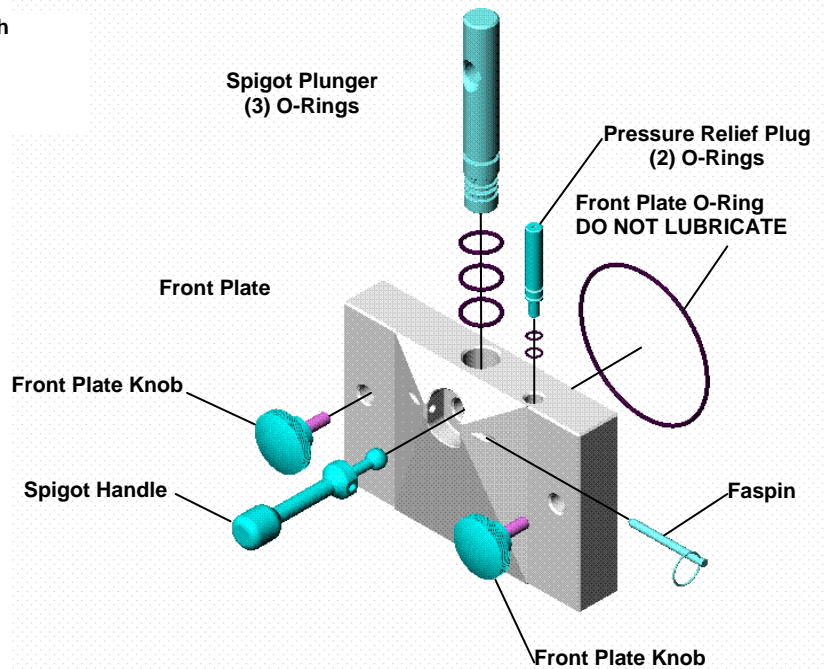


Fig. 21
Spigot Plunger / Relief Plug Lubrication



Helpful Hints

Front Plate: This component is the plastic device from which the product is dispensed. It is designed and made for strength and durability. However, through improper use, it can be damaged. Use the following information for proper care.

1. Do not lubricate the large o-ring on the rear of the front plate. If lubricated, it will not seal properly and product will leak from the front plate.
2. Do not over tighten the knobs.
3. Always tighten the front plate knobs evenly. Do not attempt to turn one knob all the way down and then the other. Doing so will bind the front plate and result in breakage.
4. Improper installation of the stator rod can cause breakage. The stator rod must be properly seated in the dasher before installing the front plate. If the stator rod is improperly installed, subsequent tightening of the knobs will break the front plate.
5. Do not attempt to wash the front plate or any other machine components in a dishwasher.

Consistency Adjustment

WARNING: Adjustments to the mechanical consistency control system should be made **ONLY** by trained service personnel. Power must be removed from the machine before panels (guards) or protective covers are removed. Once the panels (guards) are removed, an adjustment is made, protective panels (guards) are replaced, power is restored to the machine, and the consistency setting is tested. This process is repeated as necessary until the desired product consistency is obtained.

The mechanical control system is a very simple method of controlling the consistency of the finished product. The machine operates without a temperature control. Refrigeration is controlled by measuring the torque on the dasher motor and the consistency of the product. The tension of a spring against the torque idler determines the consistency of the product.

Initial adjustments have been performed at the factory. However, to satisfy individual product preferences, the following adjustments may be required:

1. Remove power, then remove the right side panel (guard) as viewed from the front of the machine.

2. Using a regular straight flat blade screwdriver, turn the mechanical consistency (torque adjustment) screw (Fig. 22) clockwise to make the product harder or counterclockwise to make the product softer. Do not adjust more than one turn each time.

3. Replace the side panel (guard), restore power, and start the machine. Wait 10 - 15 minutes or until the compressor cycles off, then check the consistency of the product.

4. Repeat steps 1, 2 and 3 until the desired product consistency is obtained.

CAUTION

Do not attempt to adjust the belt idler screw marked "Do Not Adjust".

WARNING

EXTREME CARE SHOULD BE EXERCISED TO KEEP HANDS AND TOOLS AWAY FROM MOVING PARTS. PERSONAL INJURY COULD RESULT.

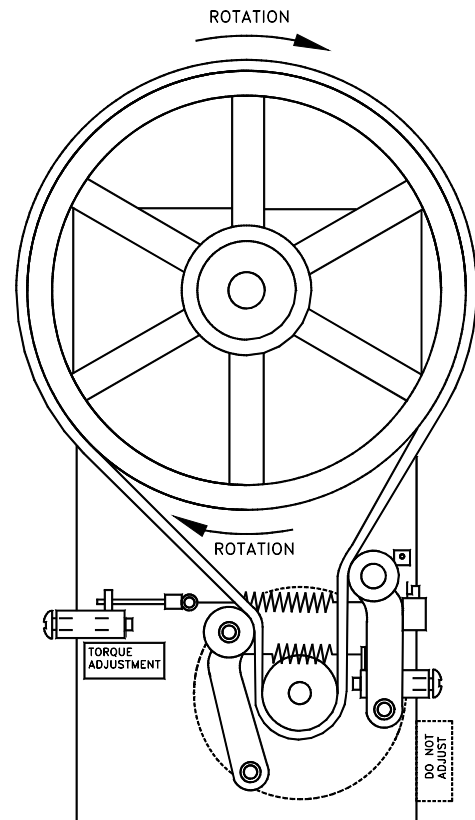


Fig. 22
Mechanical Consistency Control

Routine Maintenance (Owner-Operator)

DISCONNECT THE MACHINE FROM ITS POWER



WARNING

SOURCE(S) BEFORE PERFORMING ANY ROUTINE MAINTENANCE. PERSONAL INJURY OR DAMAGE TO THE MACHINE COULD RESULT IF THIS PRACTICE IS NOT OBSERVED.

Daily: Inspect the machine for signs of product leaks past seals and gaskets. If proper assembly does not stop leaks around gaskets or seals, check for improper lubrication and worn or damaged parts. Replace parts as needed.

Periodically: Inspect the scraper blades (Fig. 23) to see that they are straight and sharp. If worn, damaged or warped, the blades will not scrape the cylinder walls correctly and the freezing capacity will be reduced. Clean the drip chute assembly (Fig. 25) with warm water and detergent solution.

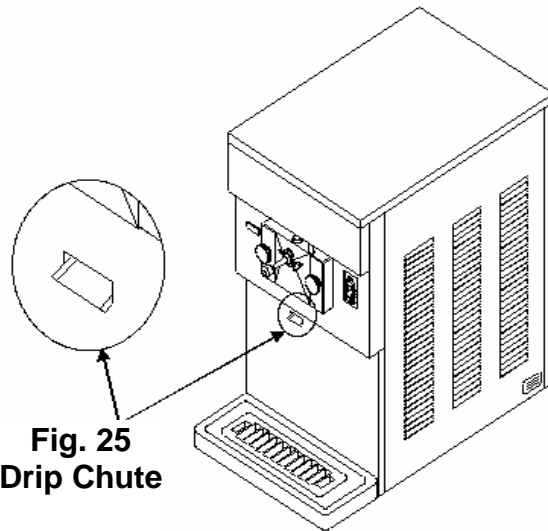


Fig. 25
Drip Chute

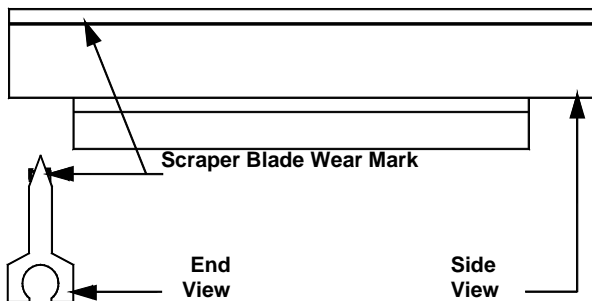


Fig. 23
Scraper Blade Wear Mark



Routine Maintenance (Trained Service Technician)



WARNING

CONDENSER FINS ARE VERY SHARP USE EXTREME CAUTION WHEN CLEANING

Quarterly: Thoroughly clean the condenser fins on all air-cooled machines. Remove all lint and dust with a vacuum cleaner or compressed air (Fig. 24) to clean fins. A dirty condenser greatly reduces refrigeration capacity and efficiency. When using compressed air, place a damp cloth on the opposite side of the condenser to catch the flying dirt or lint.

Annually: Check the belts for signs of wear or cracking. Remove panels and clean all parts inside of the machine including the base, side panels, fan blades, condensers, etc.

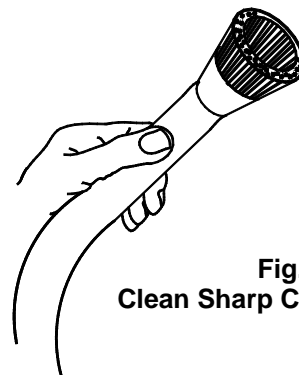


Fig. 24
Clean Sharp Condenser Fins



Routine Maintenance (Trained Service Technician)



WARNING

HAZARDOUS MOVING PARTS

Semiannually: It is advisable to clean and lubricate the idler arms (Fig. 26) to ensure their smooth operation. Use the following procedures:

1. Make certain that **ALL** power to the dispenser is off.
2. Remove both side panels first, then remove the rear panel of the machine.
3. Use a pencil to mark the position of the nut (Fig 26) on the side of the belt idler arm spring adjustment mechanism. Relieve the tension on the spring by turning the adjustment screw near the label which warns: **DO NOT ADJUST**. Disconnect the spring from the belt idler arm by placing needle nose pliers on one end of the spring and pulling the end out of the retainer.
4. Remove the nut from the pivot point of the belt idler arm assembly.
5. Remove the belt idler arm and inspect the pivot point sleeve. These areas should be free of rust, debris, or dried lubricant. If any of these substances are found, they must be removed.
6. Clean and polish the sleeve surface with a fine grade of emery cloth.
7. Reinstall the belt idler arm.

NOTE: BE CERTAIN NOT TO OVERTIGHTEN THE LOCKING NUT. ON SOME UNITS IT IS POSSIBLE TO OVERTIGHTEN THE LOCKING NUT AND CAUSE THE IDLER ARMS TO BIND. THE ARMS SHOULD MOVE FREELY.

8. Repeat the process for the torque idler arm.
9. Install the belt making certain that there is no grease on the belt or pulleys. Step to the side of the unit and view the belt to determine whether or not it is properly aligned (straight from top to bottom).
10. Reinstall the silver torque idler arm spring and the silver belt idler arm spring and turn the adjustment screws returning the adjustment nuts to the pencil marks you placed on the side of each adjustment mechanism in step 3 above.
11. Repeat steps 3 - 9 for the other side if your machine has two freezing cylinders and then place the unit back into operation. Check the product for proper consistency and adjust as required. When the consistency is right, replace the rear and both side panels.

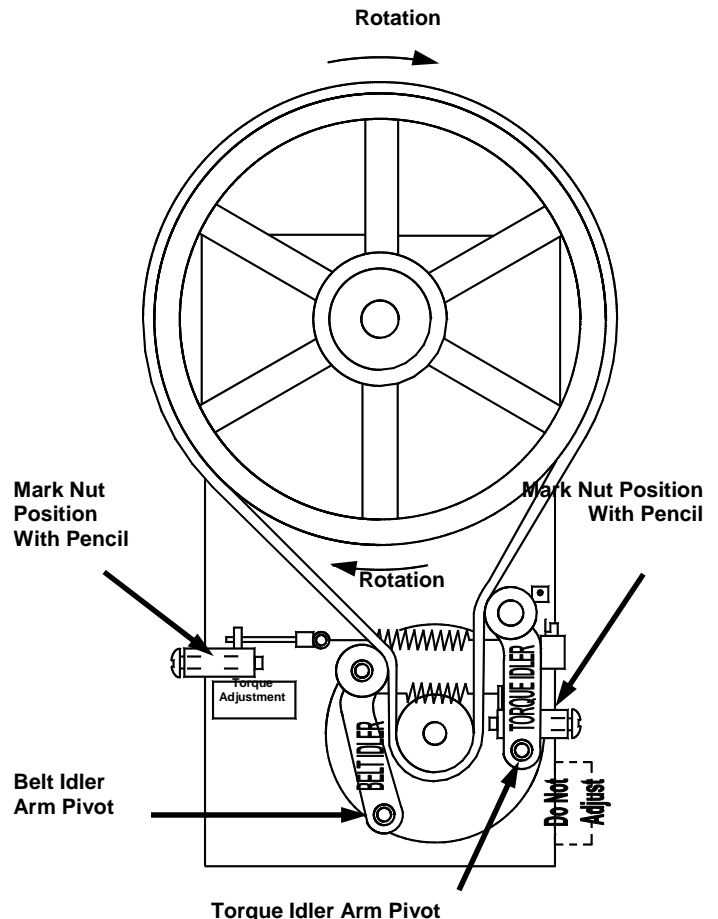


Fig. 26
Spring Adjustment Mechanism

Troubleshooting



NOTE: *Bold items in Italics should be performed by trained Service Technicians.*



If product will not freeze to proper consistency:

1. Check for dull scraper blades making certain that they have been rotated. Replace as necessary.
2. Check the condenser for dirt or obstructions. See Quarterly Maintenance.
3. Make certain that the compressor and fan will run.
4. ***Check consistency adjustments and belt wear. Adjust or replace the belt as necessary.***

If squeaking or chirping noises are heard:

1. Check belt tension. ***Replace worn belts.***
2. Check rear seals. Replace if necessary.
3. Check lubrication.

If compressor does not run:

1. ***Inspect the torque arm for free movement.***
2. ***Check the torque switch. It must click when depressed. See Consistency Adjustment.***
3. Inspect the condenser for dirt or obstruction. See Routine Maintenance.
4. Check for proper clearance around the machine.

If equipment leaks:

1. Check o-rings and seals. Replace as necessary.
2. Check for proper lubrication. Lubricate per instructions.

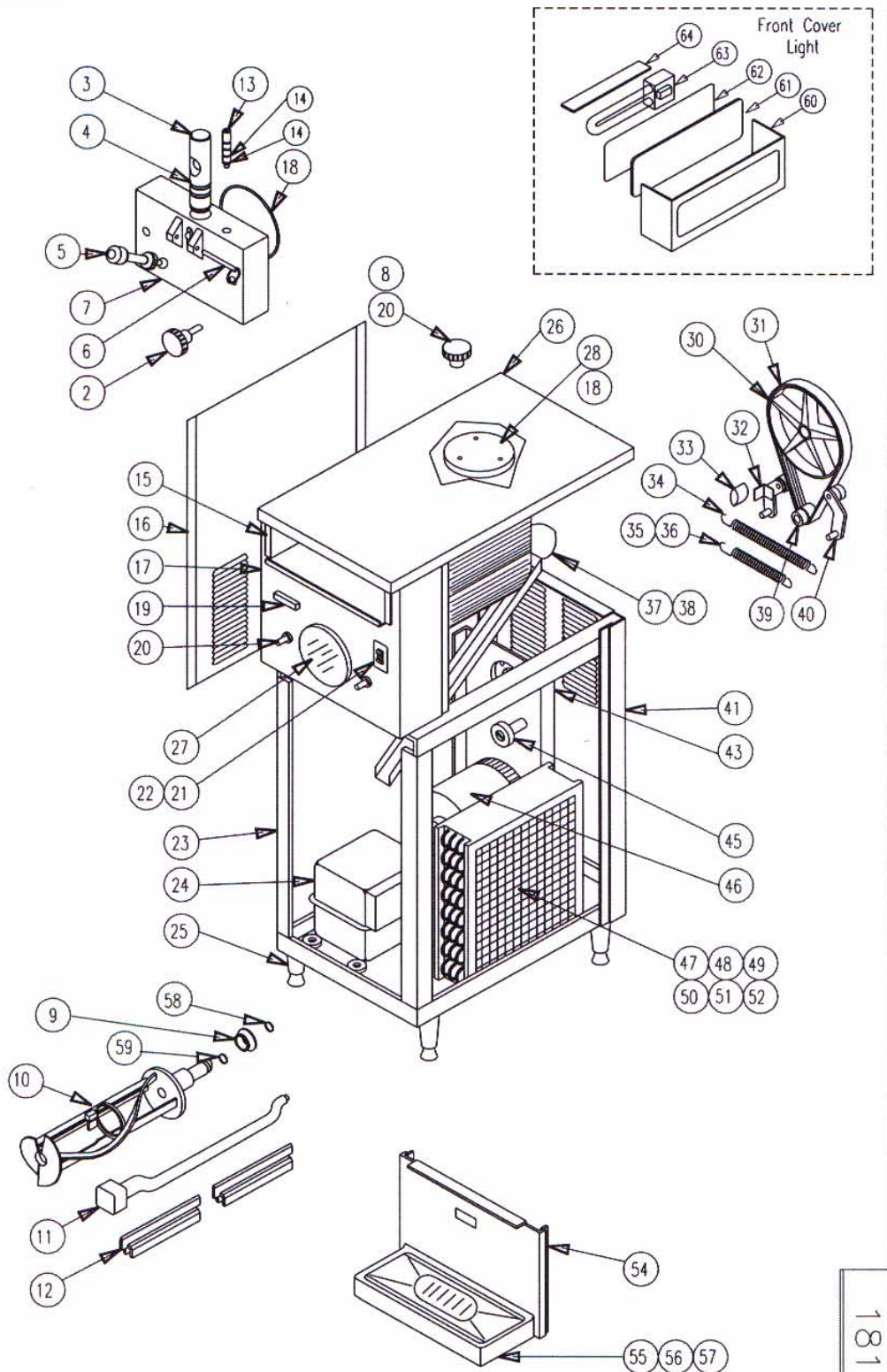
If unit freezes up:

1. Damage from previous freeze-up. Check freezing cylinders, dashers, blades, stator rods.
2. Freezing cylinder surfaces too cold. ***Adjust suction pressure.***
3. Missing scraper blades, stator rods, or dasher assemblies. Check these assemblies.
4. ***Make refrigeration adjustments.***

Part List
(115V, 1PH, 60 Hz)
Model A7081HEP

1. Logo 16039
2. Assy Knob Faceplate 108832
3. Spigot Plunger 109886
4. Plunger O-Ring (3) 58944
5. Spigot Handle 65632-01
6. Faspin 64322
7. Front Plate 65430
8. Front Plate Knob (5) 64065
9. Rear Seal 109892
10. Dasher 3113-01
11. Stator Rod 65731
12. Scraper Blade (2) 104984
13. Plug Pressure Relief 109730
14. O-Ring (2) 58940
15. Wire Box Assy (See Below)
16. Side Panel (2) 109748
17. Upper Front Panel 109885
18. Front Plate O-Ring (2) 58932
19. Mix Out Light 61395
20. Front Plate Stud (5) 7107
21. Switch 70023
22. Switch Decal 9510
23. Frame Assy 105326
24. Compressor, 3/4 HP, 1PH 75839
25. Leg (4) 64135
26. Top Cover 109746
27. Evaporator Assy 109743
28. Cover, Lid 109742
29. Tubing, 3/8 Black Polyvinyl 58381
30. Driven Pulley 10212
31. Belt 58887
32. Torque Idler 104973
33. Cushion 104648
34. Torque Spring 64040
35. Idler Spring Cable 103745
36. Idler Spring 64040
37. Drip Chute 105360
38. Drip Chute Hanger 105369
39. Drive Pulley 10652
40. Belt Idler 103249
41. Back Panel 109747
43. Evaporator Support 106171
- Torque Switch 70008
45. Bearing & Shaft 2858
- Gasket 57935
46. Dasher Motor 1/2 HP 75699
47. Condenser 75128
48. Motor Bracket 75444
49. Fan Motor 75443
50. Fan Blade 75438
51. A/C Base Plate 109890
52. Shroud 109889
54. Lower Front Panel 106174
55. Drip Tray Support 108968
56. Drip Tray Insert 108866
57. Drip Tray 108865
58. Dasher O-Ring 58917
59. O-Ring Rear Seal 58934
60. Light Box Cover 109745
61. Plate Backing 108507
- Lens, Clear 108453
62. Transparency, Art Work 9670
63. Light Bulb J00213
- Socket, Lamp J00215
- Ballast, 120 volt J00214
64. Bottom Lens, Opal 108454
65. Switch "Sold Out" 76940

- Refrigeration Parts
- Clamp 64089
 - Drier 71003
 - Expansion Valve 71035
 - High Pressure Switch 71090
 - HP-62 1.625 lbs.



181034

SaniServ	Model A7081HEP	BOM 7080018	
	Description 115V, 1PH, 60Hz	File 181034A.DWG	
Exploded View	Wiring Box 15842	ECN 1330	Date 8/28/02
	Wiring Dia. 81384	Sheet 1 of 1	

Notes

Service Log

“Reliability from the team that Serves the Best”

Technical Publications

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Mooresville Indiana

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