

Vetro 2G

Maintenance Program



	YEAR 1	YEAR 2	YEAR 3	YEAR 4
MAINTENANCE TYPE	Overall control	Overall control	Overall control	Overall control
MAINTENANCE TYPE	A	A	A	A
MAINTENANCE TYPE		B	B	
MAINTENANCE TYPE			C	

A	Replacement of the components listed in table A.
B	Replacement of the components listed in table B.
C	Replacement of the components listed in table C.

Overall control	Perform group rinse cycle with cleaning detergent
	Check boiler temperature and adjust if necessary
	Check doses for single and double coffees and adjust if necessary
	Check pump pressure and adjust if necessary
	Clean and grease pump by-pass if necessary
	Check machine drainage
	Check steam taps cleanliness
	Replace all parts in table A



Overall control			
Description of the Service to Be Performed			TIME
See Previous Chart			30 mins
MAINTENANCE TYPE A			
Description of the Service to Be Performed	QTY	CODE	TIME
Group Head		21PMK01-2SA	30 mins
Filter Holder Gasket	2		
Group Shower	2		
Single Coffee Basket	1		
Double Coffee Basket	2		
Filter Holder Spring	3		
MAINTENANCE TYPE B			
Description of the Service to Be Performed	QTY	CODE	TIME
Group Head		21PMK01-2SB	60 mins
Group Head Filter Kit	2		
Boiler			
Heat Exchanger Injector	2		
Boiler Water Level Probe	1		
Pump Inlet Filter	1		
Compensation Valve Ass	1		
Copper Washer	2		
PRV	1		
Steam Arm			
Steam Arm Protector	2		
Steam Diffuser	2		
Hot Water Tap			
Water Outlet Mesh Assembly	1		
MAINTENANCE TYPE C			
Description of the Service to Be Performed	QTY	CODE	TIME
Group Head		21PMK01-2SC	60 mins
Group Solenoid Valve	2		
Steam Taps			
O-Ring	4		
Tap Shaft Assembly	2		
Tap Cap	2		
Fixed Pawl	2		
Mobile Pawl	2		
Hydraulic Circuit			
Boiler Solenoid Valve	1		
Flowmeter Reel	2		
Flowmeter O-Ring	2		