



**La Reale 2G - 3G  
Maintenance Program**



	25000 DOSES	50000 DOSES	75000 DOSES	100000 DOSES
MAINTENANCE TYPE	Overall control	Overall control	Overall control	Overall control
MAINTENANCE TYPE	<b>A</b>	<b>B</b>	<b>A</b>	<b>C</b>

<b>A</b>	Replacement of the components listed in table A.
<b>B</b>	Replacement of the components listed in table B.
<b>C</b>	Replacement of the components listed in table C.

<b>Overall control</b>	Perform group rinse cycle with cleaning detergent
	Check boiler temperature and adjust if necessary
	Check doses for single and double coffees and adjust if necessary
	Check pump pressure and adjust if necessary
	Clean and grease pump by-pass if necessary





Overall control					
Description of the Service to Be Performed					TIME
See Previous Chart					15 mins
MAINTENANCE TYPE A					
Replace the Following Parts	QTY 2 GROUPS	QTY 3 GROUPS	CODE 2 GROUPS	CODE 3 GROUPS	TIME
Skid Pan Seal	2	3	22PMK02-A2	22PMK02-A3	20 mins
Group Outlet	2	3			
1TZ Filter	1	1			
2TZ Filter	1	2			
Filter Fastening Spring	2	3			
MAINTENANCE TYPE B					
Replace the Following Parts	QTY 2 GROUPS	QTY 3 GROUPS	CODE 2 GROUPS	CODE 3 GROUPS	TIME
Skid Pan Seal	2	3	22PMK02-B2	22PMK02-B3	35 mins
Group Outlet	2	3			
1TZ Filter	1	1			
2TZ Filter	1	2			
Filter Fastening Spring	2	3			
Group Cap Seal	2	3			
Group Gicle D.0.8	2	3			
Gicleur Filter	2	3			
Pushbutton OR Ø26X3.53	2	3			
Pushbutton Seal	2	3			
Group Diffuser	2	3			
Steam Wand Nozzle OR	2	2			
Steam Wand Nozzle	2	2			
Level Probe	1	1			
Safety Valve 3/8	1	1			
MAINTENANCE TYPE C					
Replace the Following Parts	QTY 2 GROUPS	QTY 3 GROUPS	CODE 2 GROUPS	CODE 3 GROUPS	TIME
Skid Pan Seal	2	3	22PMK02-C2	22PMK02-C3	50 mins
Group Outlet	2	3			
1TZ Filter	1	1			
2TZ Filter	1	2			
Filter Fastening Spring	2	3			
Group Cap Seal	2	3			
Group Gicle D.0.8	2	3			
Gicleur Filter	2	3			
Pushbutton OR Ø26X3.53	2	3			
Pushbutton Seal	2	3			
Group Diffuser	2	3			
Steam Wand Nozzle OR	2	2			
Steam Wand Nozzle	2	2			
Level Probe	1	1			
Safety Valve 3/8	1	1			
Boiler Valve	1	1			
Pump Mod. 150 LT/H NSF	1	1			
Group S.Valve 3-Way 220V Bas UL	2	3			
Group Sol.Valve Teflon Spacer	2	3			
Expansion Valve	1	1			
OR Seal	2	2			
Tap Rod Seal	2	2			
Tap Body Seal	2	2			
2-Way Sol. Valve Multitens. Ø1.5 Bas	1	1			
Vol. Counter FM/C/L Nickel	2	3			
Expansion Valve	1	1			
2-Way 230V 1/8 Solenoid Valve	1	1			
2-Way Sol.Valve Nor.Closed 1/411W 24V	1	1			
Conical Nipple 1/4 M-M	4	6			
2-Way Sol. Valve Mot.Prop.24VDC NC 1/8	2	3			