



La Radiosa 2-Step MAINTENANCE PROGRAM



	25000 DOSES	50000 DOSES	100000 DOSES
MAINTENANCE TYPE	Overall control	Overall control	Overall control
MAINTENANCE TYPE	A	B	C

A	Replacement of the components listed in table A.
B	Replacement of the components listed in table B.
C	Replacement of the components listed in table C.

Overall control	Check the powder canister, empty the powder canisters, clean with neutral detergent
	Check the liquid drip tray , clean with neutral detergent , check the liquid discharge tube if mounted, verify the correct operation of the drip tray presence sensor
	Check the programmed beverages erogation: verify that the quality of doses deliverred from the machine has the required standard
	Check the coffee ground bin, clean with neutral detergent, verify the correct operation of the coffee ground bin presence sensor
	Check the water inlet tube
	Check/replace the water filter - softner



Overall control			
Description of the Service to Be Performed			TIME
See previous chart			15 mins
MAINTENANCE TYPE A			
Replace the Following Parts	QTY	CODE	TIME
O-Ring - Z4000 brew group	1	23PMK01-A	30 mins
Gasket - Z4000	1		
Boiler Gasket - Z2000	1		
Gasket or 2021	1		
Coffee Filter ø47,8 - M001.88	1		
Filter Screw - M4x10 - Z4000	1		
Screw M4x12 - Stainless Steel -	1		
Guar or 149 VMQ Silicone Red	1		
O-Ring 3125	1		
O-Ring 106	1		
Bush Seal - Whipper	1		
MAINTENANCE TYPE B			
Replace the Following Parts	QTY	CODE	TIME
Boiler Gasket - Z2000	1	23PMK01-B	50 mins
Gasket or 2021	1		
Lower Piston Z4000 21gr	1		
Upper Piston	1		
Gasket - Z4000	1		
Guar Or 149 Vmq Silicone Red	1		
Coffee Filter Ø47,8 - M001.88	1		
Filter Screw - M4x10 - Z4000	1		
Screw M4x12 - Stainless Steel -	1		
Fresh Brew Tilted Nozzle	1		
Diverter Coffee Nozzle	1		
Coffee Nozzle Wide	1		
Soluble Powder Nozzle	1		
Mixer Wheel - KO/GM/PM	1		
O-Ring 3125	1		
O-Ring 106	1		
Bush Seal - Whipper	1		
Silicone Hose 5x9 - Blue -	1		
Silicone Hose 3x6 - Blue -	1		
Grinder Blade - KOB/CA/KA/91/LR	1		
Gasket - Waste - KAR/KAL/LR	1		
Gasket - Waste - KAR/KAL/LR	1		

MAINTENANCE TYPE C			
Replace the Following Parts	QTY	CODE	TIME
Ins. Z4000 Es 20 Gr Stainless Steel	1	23PMK01-C	60 mins
Brewer Motor - CA/KR/KAR/LR	1		
Pin - Brew Group - Z4000 - 9100/LR	1		
Switch & Harness - Z4000	1		
Volumetric Counter - 1.2-KAL/LR	1		
Boiler Gasket - Z2000	1		
Fitting Straight Cyl. 6-1/8	1		
L Connect - KA/91/KAL/LR	1		
Safety Valve 12bar PPSU TEF-6-6	1		
Water Inlet - Kalea/LS	1		
Boiler Valve - OP/KR/KAL	1		
Rubber Holder Union 1/8' (Brass)	1		
Gasket O-Ring 2031	1		
Hose Fitting - Kalea Plus	1		
2 Way Solenoid - KAR/KALEA/LS	1		
24v 3-Way Solenoid -D.3-	1		
Non-Return Valve PPSU TEF-6-6	1		
3Bar-F/M-1/8g Safety Valve	1		
Diverter Coffee Nozzle	1		
Coffee Nozzle Wide	1		
Mixer Wheel - KO/GM/PM	1		
Suction Tray Cover	1		
Box Extraction	1		
Mixer Conveyor - K Range	1		
Mixer Flange	1		
Mixer Wheel - All M/C	1		
Silicone Hose 5x9 -Blue-	1		
Silicone Hose 3x6 -Blue-	1		
Grinder Blade-KOB/CA/KA/91/LR	1		
Grinder Belt - CA/KR/OP/91/LR	1		
Gasket -Waste- KAR/KAL/LR	1		
Gasket -Waste- KAR/KAL/LR	1		
Teflon Pipe 3x6 (A Meter)	1		
Silicone Hose 5x9 Brown	1		
Silicone Hose 6x12 Brown	1		