

**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

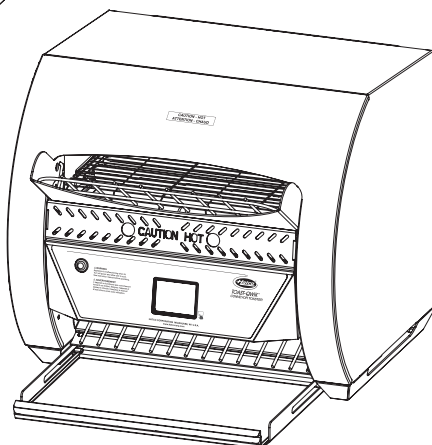
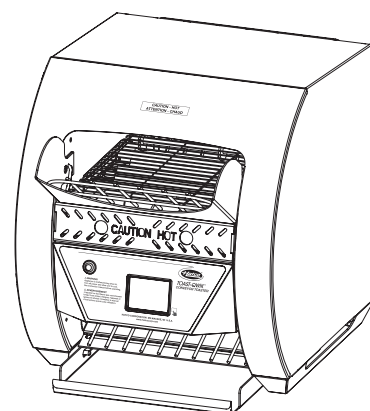
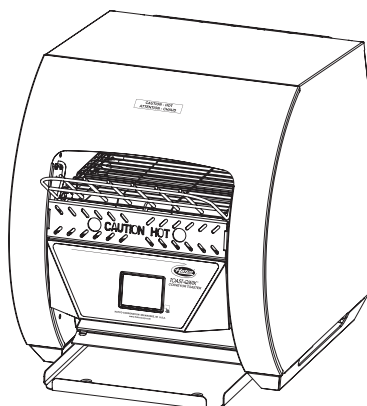


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Toast-Qwik® Conveyor Toasters

TQ3 Series

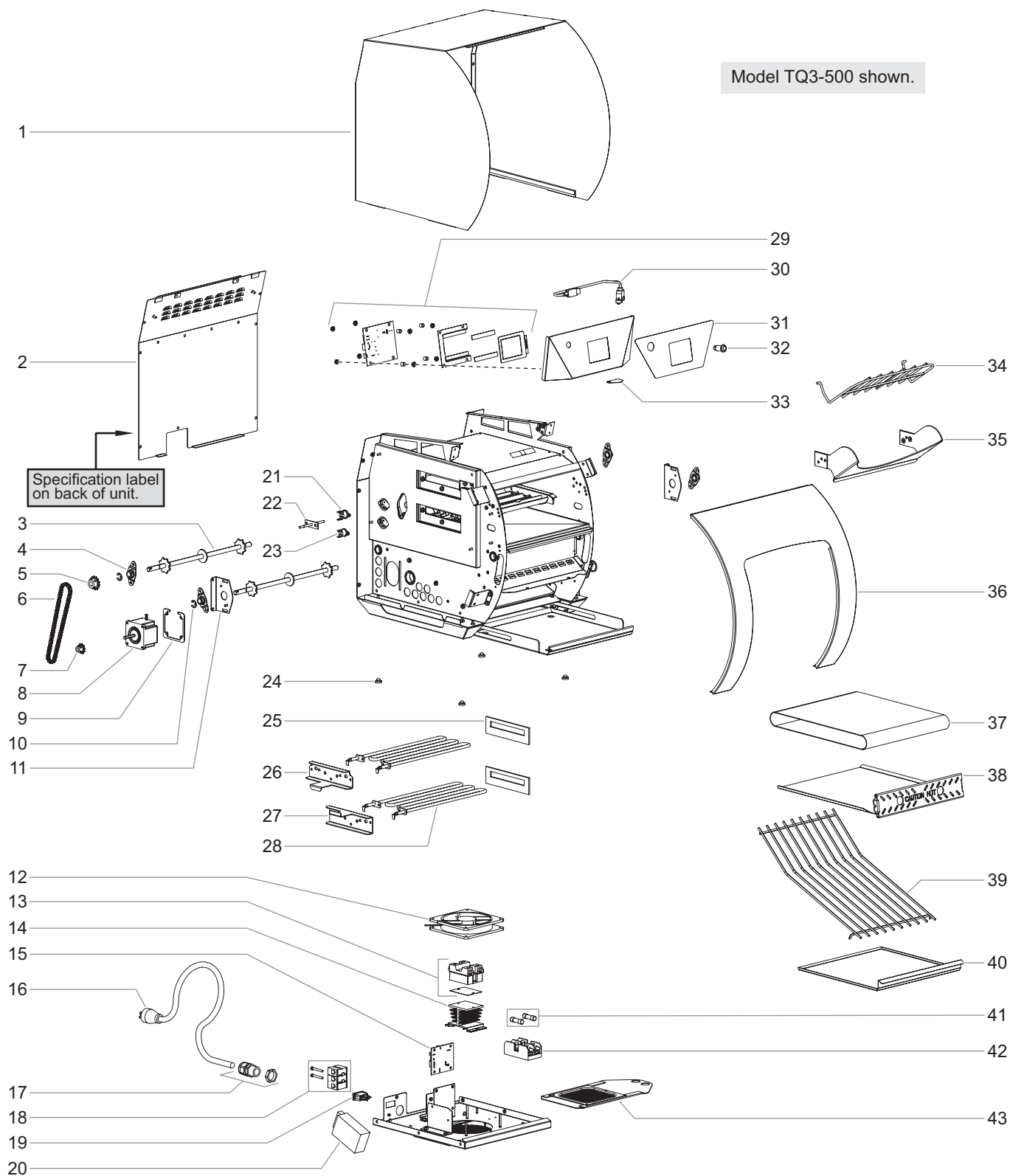
<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>
TQ3-400	2	TQ3-500	2	TQ3-2000	4
		TQ3-500H	2	TQ3-2000H	4
		TQ3-900	2		
		TQ3-900H	2		



Replacement Parts List

Hatco Toast-Qwik Conveyor Toasters

Models TQ3-400, TQ3-500, TQ3-500H, TQ3-900, and TQ3-900H



NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**1531** has a date code of "1531" which indicates the following: 1531

Week Thirty-One
Year 2015

Parts for Models TQ3-400, TQ3-500, TQ3-500H, TQ3-900, and TQ3-900H

Item	Description	Part Number	Qty.
1	Casing Cover		
	Stainless Steel	04.56.667.00	1
	Black	04.56.573.01	1
	Red	04.56.573.03	1
2	Rear Cover	04.56.572.00	1
3	Shaft Assembly	04.05.386.00	2
4	Bearing Assembly	04.05.286.00	4
5	Driven Sprocket, 14 Tooth, 3/8"	05.09.062.00	1
6	Drive Chain	05.03.076.00	1
7	Drive Sprocket, 10 Tooth, 1/4"	05.09.061.00	1
8	Stepper Motor, Conveyor	02.12.121.00	1
9	Motor Clamp	04.56.695.00	1
10	E-Ring	05.11.035.00	2
11	Conveyor Take-Up Bracket	04.56.234.00	2
12	Fan, Cooling, 12 V	02.12.163A.00	1
13	Relay, Solid State (w/thermal pad)	R02.01.458.00	1
14	Heat Sink	04.09.872.00	1
15	Printed Circuit Board (motor and power supply)	02.01.487.00	1
16	Power Cord w/Plug		
	TQ3-400		
	120 V, NEMA 5-15P †	02.18.284.00	1
	TQ3-500/500H		
	200 V, JIS C 8303 (15A, 250 V)	02.18.447.00	1
	208, 240 V, NEMA 6-15P ‡	02.18.036.00	1
	220–230 V, CEE 7/7 Schuko	02.18.038.00	1
	220, 220–230, 230–240 V, BS-1363	02.18.068.00	1
	230–240 V, AS 3112	02.18.207.00	1
	TQ3-900/900H		
	200 V, No plug	02.18.103.00	1
	208, 240 V, NEMA 6-20P ‡ ■	02.18.111.00	1
	220–230 V, CEE 7/7 Schuko	02.18.038.00	1
	220, 230–240 V, BS-1363	02.18.068.00	1
	230–240 V, AS 3112	02.18.105.00	1
17	Cord Grip, Heavy Duty	R02.20.259.00	1
18	Terminal Block	R02.15.046.00	1
19	Rocker Switch, On/Off	02.19.161.00	1
20	Power Supply, 100–240 VAC, 12 V	02.17.064.00	1
21	High Limit—Surface, 400°F *	02.16.206.00	1
22	Probe, RTD, 100 ohm	02.01.192.00	1
23	High Limit—Surface, 105°F	02.16.120.00	1
24	Foot	R05.30.068.00	4
25	Gasket, Heating Element	05.05.517.00	2
26	Element Bracket, Top		
	TQ3-400	04.05.335.00	1
	TQ3-500/500H/900/900H	04.56.193.00	1

Item	Description	Part Number	Qty.
27	Element Bracket, Bottom		
	TQ3-400	04.56.665.00	1
	TQ3-500/500H/900/900H	04.56.538.00	1
28	Heating Element		
	TQ3-400, 880 W, 120 V	02.09.253.00	2
	TQ3-500/500H, 1100 W		
	200, 208 V	02.09.311.00	2
	220, 220–230 V	02.09.313.00	2
	230–240, 240 V	02.09.312.00	2
	TQ3-900, 1500 W		
	200, 208 V	02.09.294.00	2
	220, 220–230 V	02.09.303.00	2
	230–240, 240 V	02.09.302.00	2
	TQ3-900H		
	Upper, 1650 W		
	200, 208V	02.09.304.00	1
	220, 220–230 V	02.09.306.00	1
	230–240, 240 V	02.09.305.00	1
	Lower, 1350 W		
	200, 208V	02.09.307.00	1
	220, 220–230 V	02.09.309.00	1
	230–240, 240 V	02.09.308.00	1
29	Touchscreen Control Assembly	R02.01.448.00	1
30	USB Cable	02.20.515.00	1
31	Label, Control Panel		
	TQ3-400	07.01.450.00	1
	TQ3-500/500H/900/900H	07.01.436.00	1
32	Indicator Light, Red *	02.19.151.00	1
33	USB Port Cover	04.56.705.00	1
34	Feed Ramp		
	TQ3-400	04.56.766.00	1
	TQ3-500/500H/900/900H		1
	Standard	04.56.648.00	1
	Extended	04.56.723.00	1
35	Front Heat Shield *		
	TQ3-500/900	04.56.647.00	1
	TQ3-500H/900H	04.56.664.00	1
36	Front Trim		
	TQ3-400/500/900		
	Stainless Steel	04.56.616.00	1
	Black	04.56.574.01	1
	Red	04.56.574.03	1
	TQ3-500H, 900H		
	Stainless Steel	04.56.709.00	1
	Black	04.56.584.01	1
	Red	04.56.584.03	1
37	Conveyor Belt	05.03.077.00	1
38	Crumb Tray	R04.56.531.00	1
39	Toast Chute Slide *	04.56.704.00	1
40	Catch Tray, Removable		
	TQ3-400	04.56.767.00	1
	TQ3-500/500H/900/900H	04.56.687.00	1
41	Fuse, 15A (2 pack) ▲	R02.03.052.02	1
42	Fuse Block ▲	02.03.022.00	1
43	Filter Assembly	R04.56.685.00	1

The shaded areas contain electrical information for **International models only**.

* Not used in Model TQ3-400.

† Power cord P/N 02.18.185.00 with NEMA 5-20P plug required for Canada.

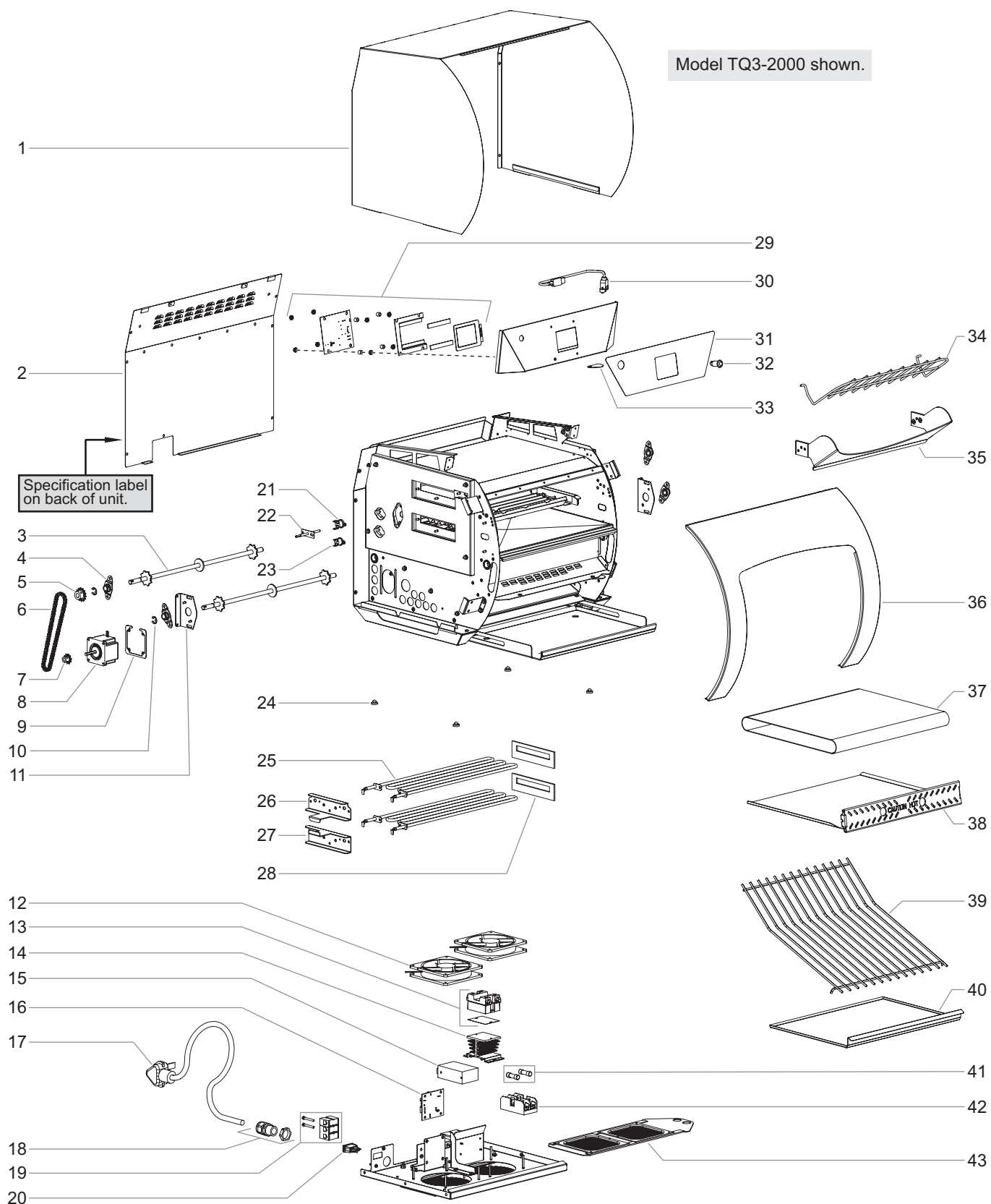
‡ Optional power cord P/N 02.18.122.00 with right angle NEMA 6-30P plug available.

■ Optional power cord P/N 02.18.016.00 with right angle NEMA 6-20P plug available.

▲ Used in units with optional power cord P/N 02.18.122.00 only.

Hatco Toast-Qwik Conveyor Toasters

Models TQ3-2000 and TQ3-2000H



Parts for Models TQ3-2000 and TQ3-2000H

Item	Description	Part Number	Qty.
1	Casing Cover		
	Stainless Steel	04.56.787.00	1
	Black	04.56.730.01	1
	Red	04.56.730.03	1
2	Rear Cover	04.56.744.00	1
3	Shaft Assembly	04.05.386.00	2
4	Bearing Assembly	04.05.286.00	4
5	Driven Sprocket, 14 Tooth, 3/8"	05.09.062.00	1
6	Drive Chain	05.03.076.00	1
7	Drive Sprocket, 10 Tooth, 1/4"	05.09.061.00	1
8	Stepper Motor, Conveyor	02.12.121.00	1
9	Motor Clamp	04.56.695.00	1
10	E-Ring	05.11.035.00	2
11	Conveyor Take-Up Bracket	04.56.234.00	2
12	Fan, Cooling, 12 V	02.12.163A.00	2
13	Relay, Solid State (w/thermal pad)	R02.01.458.00	1
14	Heat Sink	04.09.872.00	1
15	Power Supply, 100–240 VAC, 12 V	02.17.064.00	1
16	Printed Circuit Board (motor and power supply)	02.01.487.00	1
17	Power Cord w/Plug		
	208, 240 V, NEMA 6-230P	02.18.122.00	1
	200, 220, 230–240, 230–240 V, No plug	02.18.103.00	1
18	Cord Grip, Heavy Duty	R02.20.259.00	1
19	Terminal Block	R02.15.046.00	1
20	Rocker Switch, On/Off	02.19.161.00	1
21	High Limit—Surface, 400°F	02.16.206.00	1
22	Probe, RTD, 100 ohm	02.01.192.00	1
23	High Limit—Surface, 105°F	02.16.120.00	1
24	Foot	R05.30.068.00	4
25	Heating Element		
	TQ3-2000, 2000 W		
	200, 208V	02.09.314.00	2
	220, 220–230 V	02.09.316.00	2
	230–240, 240 V	02.09.315.00	2
	TQ3-2000H		
	Upper, 2200 W		
	200, 208V	02.09.317.00	1
	220, 220–230 V	02.09.319.00	1
	230–240, 240 V	02.09.318.00	1
	Lower, 1800 W		
	200, 208V	02.09.320.00	1
	220, 220–230 V	02.09.322.00	1
	230–240, 240 V	02.09.321.00	1

Item	Description	Part Number	Qty.
26	Element Bracket, Top	04.56.193.00	1
27	Element Bracket, Bottom	04.56.538.00	1
28	Gasket, Heating Element	05.05.517.00	2
29	Touchscreen Control Assembly	R02.01.448.00	1
30	USB Cable	02.20.515.00	1
31	Label, Control Panel	07.01.446.00	1
32	Indicator Light, Red	02.19.151.00	1
33	USB Port Cover	04.56.705.00	1
34	Feed Ramp		
	Standard	04.56.763.00	1
	Extended	04.56.794.00	1
35	Front Heat Shield		
	TQ3-2000	04.56.745.00	1
	TQ3-2000H	04.56.733.00	1
36	Front Trim		
	TQ3-2000		
	Stainless Steel	04.56.785.00	1
	Black	04.56.732.01	1
	Red	04.56.732.03	1
	TQ3-2000H		
	Stainless Steel	04.56.786.00	1
	Black	04.56.750.01	1
	Red	04.56.750.03	1
37	Conveyor Belt	05.03.079.00	1
38	Crumb Tray	R04.56.749.00	1
39	Toast Chute Slide	04.56.726.00	1
40	Catch Tray, Removable	04.56.754.00	1
41	Fuse, 15A (2 pack) ▲	R02.03.052.02	1
42	Fuse Block ▲	02.03.022.00	1
43	Filter Assembly	R04.56.739.00	1

▲ Used in units with optional power cord P/N 02.18.122.00 only.

The shaded areas contain electrical information for International models only.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625061531 has a date code of "1531" which indicates the following: 1531

Week Thirty-One
Year 2015

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Midwest Elec. Appl. Service
Elmhurst 630-279-8000

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Moline 309-797-5323

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Indianapolis 800-727-8710

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Lexington 859-254-8854

Service Solutions Group
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Electric Motor Service
Baltimore 410-467-8080

GCS Service
Silver Spring 301-585-7550

MASSACHUSETTS

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Needham 781-449-4220

MICHIGAN

Bildons Appliance Service
Detroit 248-478-3320

Commercial Kitchen Service
Bay City 989-893-4561

Midwest Food Equip. Service
Grandville 616-261-2000

MINNESOTA

GCS Service
Minnetonka 800-822-2303
x20365

MISSOURI

General Parts
Kansas City 816-421-5400

Commercial Kitchen Services
St. Louis 314-890-0700

Kaemmerlen Parts & Service
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Omaha 402-341-1414

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Las Vegas 702-736-0006

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Fairfield 973-575-9145

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Daubers
Springfield 703-866-3600

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Milwaukee 414-543-6460

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Key Food Equipment Service
Vancouver 604-433-4484

Key Food Equipment Service
Victoria 250-920-4888

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Air Rite, Inc.
Winnipeg 204-895-2300

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